

Receiving Report

Date: 13/10/20

Supplier: THYSEN

Batch No: 1127323

Dart P/O: 21850

Packing Slip: Yes No
Invoice: Yes No
Receipt: Cash Cr

Release Note Attached: Yes No N/A
Waybill Attached: Yes No
Shipment Complete: Yes No N/A
QC6 Inspection 13-10-3 N/A
Work Order N/A

Discrepancies

Part Number	Description	Quantity ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
<u>300en</u>	<u>B-0 MIR P-0</u>					

Initials of receiver (if shipment OK) Level 12 ca

Production/Admin:

Date 13/10/20

Received/Costing

Initial ca

Location

Purchase Order Receipt Listing

October-30-13 11:17:22 AM

All amounts are calculated in domestic currency.

All Line Item Types			
All Vendors	PO ID	PO21850	Receipt Dates from 30/10/2013 to 30/10/2013
All Item ID/GL/WOS	All Rec.	Employees	All Currencies
Grouped by Vendor ID			

Page 1 of 1

BILL OF

LADING

Ship From:
 THYSSENKRUPP MATERIAUX NA
 4700 BOIS FRANC
 ST. LAURENT, QC H4S 1A7
 Tel: 514-337-0161 Fax: 514-745-2968

Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

No: VIM 412251
 Ship Date 30Oct13 at 13:40 From VFW
 Probill
 Via VIM DELIVERY
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

BILL OF LADING

1) Our Order PEC-619849- 1 Your PO # 21850

ALUMINUM FLAT BAR 6061-T6511

.50" x 5.00" x 144.0000"

Heat Number Tag No
 1 PLANCHE R306 Z00136060 155147

Quantity	PCS	Net Wt	Gr	LBS
48 FT	4	140		161
Tags		1		
TOTAL:			4	140
				161

Heat Number
 Z00136060

*** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
 TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
 ** REFERENCED ON IT **

***UNE SURCHARGE D'ENERGIE DE \$25.00
 SERA AJOUTEE A CHAQUE COMMANDE.***

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER.***

*** POUR VOS BESOINS D'ACIER INOXYDABLE,
 CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600
 *** FOR ALL YOUR STAINLESS STEEL NEEDS, CALL US.
 *** WE HAVE IT! *** TEL. 800-926-2600 ***

Page: 1 Last

13/10/13

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE
 RAPPORTERES IMMEDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
 MERCHANTISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511

.50" x 5.00" X 144.0000"

PART NO.

PO/Ref 21850

Nous certifions que le document reproduit ici est une copie conforme du rapport fourni par le producteur du materiel ou les donnees resultant de

Certificate of Mill Test Results

BL VIM-412251-001

30Oct13

Pg 1/1

l'analyse faite par un laboratoire qualifie.

SIGNE PAR:

KAISER
ALUMINUM
FABRICATED PRODUCTS

Bethany

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:			
VIM-621808-3		ALREC00870		.500 X 5.000 SC RECT BAR			
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:		
650102	003	08/16/2013	Z00136060	6061	T6511		
WEIGHT SHIPPED:	QUANTITY	B/L NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH:		
1058.000 LB	30.000 PCS	606910			12.000 FT		
SHIP TO:		SOLD TO:					
THYSSENKRUPP MATERIALS NA VIMETAL PRIME WAREHOUSE 4700 BOIS FRANC ST. LAURENT, PQ H4S 1A7 CANADA		THYSSENKRUPP MATERIALS NA VIMETAL PRIME WAREHOUSE 4700 BOIS FRANC ST. LAURENT, PQ H4S 1A7 CANADA					

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
Z00136060	0001	1	52.1	48.6	15.5	RE	95	N/A
Z00136060	0001	2	48.7	45.1	17.4	RE	96	N/A
Z00136060	0001	3	53.0	49.6	16.3	RE	97	N/A
Z00136060	0001	4	49.0	45.7	14.7	RE	93	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.03	0.00	NA	NA	NA	0.00	0.00
102932	.70	.21	.24	.10	.90	.10	.01	.02	.00	.00	.00	.01	.03

Applicable Requirements:

ASTM-B221-13 STENCILED ASME-SB221 1998 SECT II (AMS-QQ-A-200/8) 97 (R07) UNS#A96061
(T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

13-10-31

MANUFACTURED IN USA MELTED IN USA

MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY OF ITS COMPOUNDS ARE UTILIZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Timothy K. Fargo, Quality & Technology Manager

Timothy K. Fargo

Plant Serial: 001C2353

Kaiser Order Number: 65C102

Line Item: C03



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO21850**

Purchase Order Date 10/28/2013

PO Print Date 10/28/2013

Page Number 1 of 2

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED
10/28/2013

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M7075T6B7.000X2.000	7075-T6 BAR 7.000" X 2.000" (order in billets)	11/6/2013		27.00	\$70.67	\$1,908.00

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR PER AMS-QQA-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11
OR FROM PLATE QQ-A-250/12
PLEASE CUT MATERIAL TO SIZE:
24 PCS CUT @ 13.375" GRAIN ALONG 13.375"

Line Total: \$1,908.00

2	M7075T6B1.500X1.500	7075 T6 BAR 1.500 x 1.500	11/6/2013		24.00	\$19.58	\$470.00
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MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR PER AMS-QQA-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11
OR FROM PLATE QQ-A-250/12

Line Total: \$470.00

PO Instructions: QUOTATION: NO: PEC ST-619217

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO21850

Purchase Order Date 10/28/2013

PO Print Date 10/28/2013

Page Number 2 of 2

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Buyer Chantal Lavoie

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

3	M6061T6S.063	6061-T6 .063 Sheet	11/6/2013	336.00	\$2.47	\$829.50
			Yes	sf		
			11/6/2013			

MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209

4	M6061T6B0.500X05.000	6061-T6 Bar .500 x 5.00	11/6/2013	48.00	\$5.70	\$273.60
			Yes			
			11/6/2013			

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Line Total: \$829.50

Line Total: \$273.60

PO Total: \$3,481.10

PO Instructions: QUOTATION: NO: PEC ST-619217

✓
CD

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required YES NO
PST# 6122-5207

Change Nbr: 1

Change Date: 10/28/2013